

# Activated Sludge Process For Heavy Metal Removal With Emphasis On Nickel : A Summary On Research And Studies

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**Abstract—** Heavy metal removal from waste water can be carried out by various biological and non biological methods. Methods such as adsorption, ion exchange, membrane separations and activated sludge process are often used for heavy metal removal. Activated sludge process is effective and environment friendly. Its serves the purpose of treating waste by using waste and hence minimizing the solid waste problem. Various investigators have studied activated sludge process for removal of heavy metals. They have studied the effect of affecting parameters and isotherm and kinetic aspects of metal uptake. The current review is aimed at summarizing the research and studies on heavy metal removal for investigating the effectiveness and affecting parameters.

**Keywords-** Industrialization, pollution, waste water, heavy metal, treatment methods, biological treatments.

## I. INTRODUCTION

Rapid Industrialization is the need of developing countries because of ever increasing population. The chemical industry is back bone of the manufacturing and processing industries. The main objective behind the industrialization is sustainable development. The energy conservation and environmental protection are two key aspects of sustainable development [1,2,3,4]. Waste water treatment is becoming very important factor because of its effect on man and environment. Also nowadays the recycling of effluent is gaining importance because of water scarcity in various regions of the world [5,6,7]. The industries such as plating, catalyst, mining, paint, pigment, steel etc. emit heavy metals through their exhaust. The effluent containing heavy metals affects adversely the ecosystem. Various acute and chronic diseases are caused by presence of heavy metals in water [8, 9, 10]. It can be removed by various methods like physical, chemical and biological. Physical methods include settling and screening. Heavy metals are chemically treated by precipitation, coagulation and flocculation[11,12,13].The biological methods for heavy metals includes suspended growth processes. Biological methods includes activated sludge, aeration and attached growth processes like trickling filters, bio-towers. The current review is aimed at summarizing the research and studies on heavy metal removal for investigating the effectiveness and affecting parameters.

## II. SUMMARY OF RESEARCH ON HEAVY METAL REMOVAL BY ACTIVATED SLUDGE

Atkinson et.al. conducted experiments for waste sludge remediation in fully mixed reactors on a batch basis[14]. They collected waste sludge sample on a weekly basis from the drying beds of a water-treatment facility. They conducted biosorption and desorption experiments for activated sludge. According to their studies, metal loading affected competitive adsorption than chemical characteristic. They observed that the heavy metals present in high concentration are preferentially adsorbed on activated sludge. Mineral acids can be used for desorption of heavy metals from activated sludge. Abdolmaleki et. al. studied the preparation of conductive polypyrrole (PPV). They studied adsorption capacity of adsorbent for nickel removal from aqueous solution[15]. They compared various adsorbents with conductive electro-active polypyrrole composite for removal of heavy metals . Adsorbents such as anthracite, activated carbon and purolite were used. Their capability of separating nickel from aqueous solution was examined. They carried out studies aimed at examining the effects of various factors. The factors studied in their investigation were pH of solution, dosage of adsorbent and contact time. Comparative studies were done for anthracite, purolite and activated carbon. This study indicated that removal percentage decreased by increasing concentration of adsorbent. Alkaline nature of the solution favors metal removal.

Ong et. al. carried out studies aimed at investigating the capacity of activated sludge and dried sludge to adsorb the heavy metals[16]. They also studied the effect of powdered activated carbon and dried sludge to

reduce the toxic effects of heavy metals. The removal of heavy metals was rapid in first 30 minutes and attained steady state in 5 hours. The specific oxygen uptake rate (SOUR) is indicator of the inhibitory effects of heavy metals on the microorganism activity in an activated sludge. It is estimated by following formula.

$$\text{SOUR} \times 60G = X \text{ (mg O}_2\text{/g MLSS.h)}$$

Where G is the slope of the linear portion of the DO decline curve in  $\text{mg l}^{-1}\text{min}^{-1}$  and X is the MLSS concentration in g/l. They concluded that activated sludge showed better adsorption capacity of Cr and Cd than powdered activated carbon. Dried Water Hyacinth (*Eichhornia Crassipes*) was used for nickel removal by Hashim[17]. He studied nickel removal with parameters like biosorbent dosage, contact time, pH and temperature. He prepared synthetic solution of nickel in the form of 10 g/l of  $\text{NiSO}_4 \cdot 6\text{H}_2\text{O}$ . Optimum adsorbent dose was observed to be 3 g/l. 90 percent nickel removal was obtained by him in 50 minutes. Optimum pH value of was observed to be 6 and temperature  $35^\circ\text{C}$ .

Most of the research on heavy metals removal in biological systems has been directed towards the suspended growth activated sludge process. One such review was carried out by Gunatilake[18]. According to this review, activated sludge process is one of the efficient and effective methods for nickel removal. It is the most common option, which uses microorganisms in the treatment process. The microorganism breaks down organic material with aeration and agitation. Then solids were allowed to settle out. Bacteria-containing activated sludge is continually re-circulated back to the aeration basin. This helps to increase the rate of organic decomposition. Dhokpande and Kaware carried out review on biological methods for heavy metal removal [19]. Their review indicates that about 70 to 90% removal of heavy metal by activated sludge is possible. The heavy metal removal by activated sludge involves physical adsorption as well as biological activity. Dried sludge can be used for biosorption. The wet sludge normally uses biological phenomena such as decomposition with heavy metals. Similar review was carried out by Varma.et.al. [20]. They compared the removal of heavy metals by adsorption using fly ash and sludge. Hartmann et. al. worked on the toxicity effect of heavy metals on activated sludge microorganisms with the help of the respiration inhibition tests. Respirometry is a more direct method for measuring sludge activity and toxicity to sludge [21]. The most common way of measuring the bacterial respiration rate is the oxygen uptake. The nitrifying micro-organisms are more susceptible to heavy metal inhibition than the micro-organisms responsible for the oxidation of carbonaceous material. All investigated heavy metals inhibit activated sludge growth at relatively low concentrations. However, the critical concentrations are only achievable by shock loads. Above this concentration, they significantly affect activated sludge respiration. As with many heavy metals, adaptation can significantly increase microbial tolerance to heavy metals. The need for monitors of influent waste water toxicity at municipal WWTPs has been demonstrated. It can be concluded that for the needs of process control early detection of metals allows the quick intervention of appropriate control strategies. This serves the purpose of reducing the biomass-toxicant contact time together with respiration inhibition. Colussi et. al. worked on effects on methane production with removal of nickel by sorption on anaerobic sludge[22]. They investigated biosorption of Ni (II) on industrial anaerobic sludge at 308.1 K and 7.5 pH in a batch reactor. They observed that the effective metal sorption capacity of anaerobic sludge was 10.25 mgNi/gTSS. Freundlich isotherm was obeyed by nickel uptake. Their results revealed that methane production rapidly drops for low metal concentration. Percentage nickel removed was observed to be 98.3 percent.

Alasl and Beiki used moving bed biofilm bioreactor for heavy metal removal from waste water[23]. They obtained 85 percent COD removal and 33 percent nickel removal in their studies. Increase in initial concentration brought about 30 percent increase in nickel removal. Niec and Cha carried out an investigation on influence of anoxic selectors on heavy metal removal by activated sludge[24]. They compared the metal binding characteristics of an anoxic selector activated sludge system and a conventional activated sludge system. They observed that selector sludge had significantly higher sorption capacity than the control sludge. The selection of the ECP-producing bacteria (*i.e.*, *Zoogloea* sp.) by the selector system may be the reason for this. Dhokpande et.al. reviewed the heavy metal treatment by activated sludge. This review indicated that activated sludge has been used for the heavy metal treatment efficiently by many researchers [25]. Maximum removal efficiency of 95 percent was obtained during various studies. They concluded that the efficiency of removal can be increased by techniques such as immobilization and use of anoxic selectors.

### III. CONCLUSION

Various physical, chemical and biological methods for heavy metal removal are being explored by various investigators. The removal percentage of heavy metals by these methods varies from 30 to 90 percent. New methods with various low cost materials for sorption and biological removal of heavy metals are being tried. Reduction in cost, use of low cost sorbents, environmental friendly treatment and generation of lesser waste sludge or material are driving factors for investigation on new and advanced methods. Activated sludge has been

used for various investigators for removal of heavy metals. Heavy metal removal more than 90 percent was obtained by various investigators. The removal of heavy metal by activated sludge can be described by sportive phenomenon as well as biological decomposition. Few study indicated encouraging results for desorption of heavy metals. This review summarizes heavy metal removal and related research. It was focused on nickel removal from future research point of view. It can be concluded that activated sludge, dry or wet can be effectively utilized for heavy metal and hence nickel removal.

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